

# **Features**

Adopt high quality 2835 LED
Self-designed integrated LED lens with 175°beam angle
Diffuse reflection optical processing
Uniform light & stable performance,high efficacy up to 100lm/W
Constant current working,little brightness difference between the head and tail
Single module cuttable
IP65 with excellent weather resistance

# Application

Suitable for advertising light box with depth of 6-18cm, signage lighting and sign letters etc

## Installation

Fix by adhesive tape or screws



# Optical & Electrical Parameters

Model No.	Color Temperature(K)	Beam Angle	Typical Luminous Flux value(lm/pcs)	CRI	Efficacy (Im/W)	Voltage (V DC)	Power (W/pcs)
M6-2	2800-3100 3800-4250	175°	72	80±	100	12	0.72
M6-3	6000-7000 9000-10000 12000-15000 15000-20000	175	110	80+	100	12	1.1

# Other Parameters

Model No.	LED Qty/pc	Product Size L*W*H(mm)	Standard Packing Quantity(pcs)	Max Run (Single Feed)(pcs)	Working Temperature	Storage Temperature
M6-2	2	49*15*7.7	50	50	-20~+60°C	-20~+70°C
M6-3	3	70*15*7.7	40	40	-20~+60 C	-20~+70 C

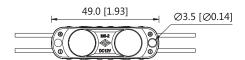
#### NOTE:

- 1. Test environment temperature : 25±2°C.
- 2. The luminous flux and power tolerance within  $\pm 10\%.$
- 3. The actual data of each single product may differ from the typical values. The data is subject to change without notice.
- 4. The luminous flux is tested with single color on.
- 5. Different color temperature will make luminous flux different.

# **Profile Drawings**

Unit:mm[inch]

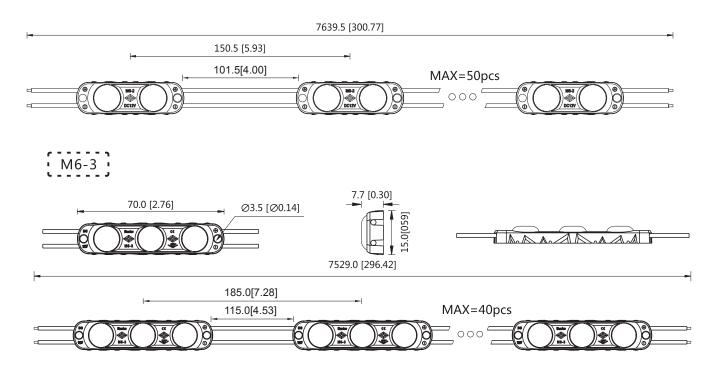
[ M6-2 ]





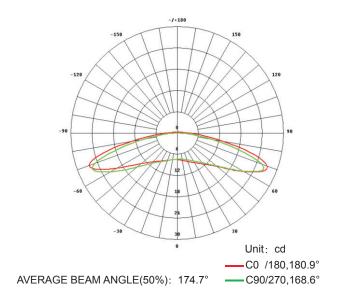






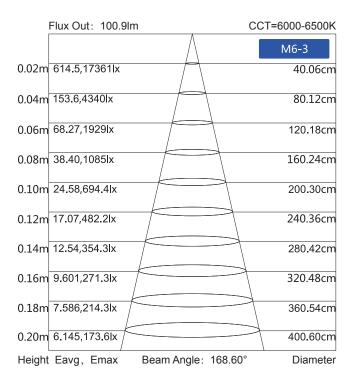
Note: for detail drawing, please consult sales rep.

# Luminous Intensity Distribution Diagram



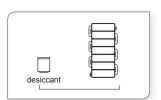


# **Average Illumination**

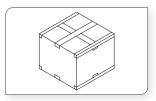


**Note:** the above two figures are tested whth the sample M6-3 at 6000-6500k, please contact sales for other data.

## packing



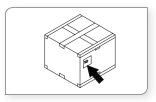
Prepare the desiccant and bind the product.



Seal the box.



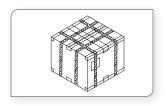
Put the product and desiccant into static shielding bag.



Label the box;



Seal and label the static shielding bag



Use packing belt to pack after adding the edge protectors.



Put the static shielding bag side by side into carton box.



### **Packaging information**

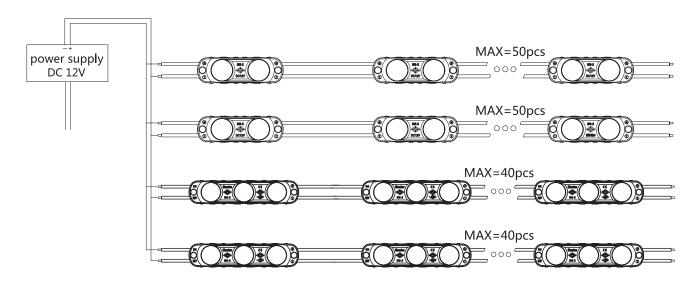
Model No.	Product Size L*W(mm)	Carton Size(mm)	PCS/Bag	Bag/Carton Box	Net Weight(kg)	Gross Weight(kg)
M6-2	49*15*7.7	390*390*325	100	18	14.55(1±10%)	15.88(1±10%)
M6-3	70*15*7.7	390*390*325	120	18	22.6(1±10%)	23.8(1±10%)

#### Note:

The above quantity and weight are only for the illustrated packaging method. There will be differences in the quantity and weight with other packaging methods.

# Installation

### 1. Connection Diagram

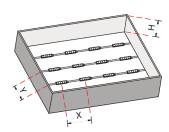


### 2.Installation Reference

Model No	Surface Material	Depth(H) cm	Illumination (lux)	Evenness	Density (pcs/ m²)	Spacing (X*Y)	Power Density (W/ m²)	Visual Effects
M6-2	White Soft Film	6	4040-4860	0.83	10*10	10*10	72	
		8	2200-2630	0.84	7*8	15*12	40	
		10	1788-2130	0.84	7*7	15*15	35	OK
		12	1489-1701	0.88	7*7	15*15	35	OK
		15	1282-1465	0.88	7*7	15*15	35	
		18	1072-1207	0.89	7*7	15*15	35	



Model No	Surface Material	Depth(H) cm	Illumination (lux)	Evenness	Density (pcs/ m²)	Spacing (X*Y)	Power Density (W/ m²)	Visual Effects
		6	6520-7680	0.85	10*10	10*10	108	
		8	3290-4140	0.79	7*7	14*14	53	
	White	10	2310-2810	0.82	5*6	18*16	33	OK
M6-3	Soft Film	12	1891-2280	0.83	5*5	18*18	27	OK
		15	1671-1974	0.85	5*5	18*18	27	
		18	1531-1692	0.90	5*5	18*18	27	



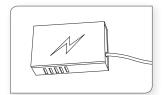
#### Note:

- 1. X indicates the horizontal center spacing between modules;
- 2. Y indicates the longitudinal center spacing between modules;
- 3. Single LED modules are arranged in a square, X=Y.
- 4. When the depth of lightbox H>18cm, use more products to satisfy Illumination demand.
- 5. Light Box Bottom is White
- 6. Please ask the sales for other data.

#### 3. Accessories & Tools



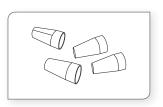




LED power supply



Diagonal Pliers

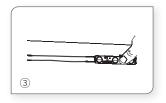


**Connection Terminals** 

### 4. Installation steps









- 1. Clean the mounting surface free of dust and debris.
- 2. Peel away the self adhesive tape on the back of product and mount it onto the lightbox bottom.
- 3. Prefix the product and make sure it is flat and evenly arranged in light box.
- 4. Fix the product with screws and check and ensure correct wiring, then power on for self-test.



### Attentions before installation

Before installation, check that the product parameters are consistent with the requirements (Seeing product specifications or product labels) Load voltage, current, power and power supply should be matched with the product.

Follow the instructions of wiring diagram (first connect the load and then the power supply) to avoid short circuit.

Make sure the correct connection of positive and negative poles between products and power supply. Otherwise, the light will not be on.

Make sure the power cord firmly screwed into the terminal and it should not be pulled out by hands.

The terminal should have insulation, waterproof and anti-corrosive treatment.

If the working length exceeded the max run length, make sure to have extra power supply.

If it needs higher current of a LED, make sure having extra cooling.

## Common Faults and Troubleshoot

	Quick Guide						
Problems	Reasons	Solutions					
All LEDs can not light on.	No electric supply.	Power on					
	Automatic power protection from the open or short circuit in output of the power supply.	Fix the short circuit problem.					
	Wrong connection of power supply.						
	Some switching mode power supplies are not powered.	Check the power supply					
LEDs can not light on partly.	Power supply line error.	system to fix it.					
	Mistaken wire connection of some of products	Correctly connection					
	Power overloaded.	Replace with more powerful power					
Brightness of LED is inconsistent tor insufficient.	Power supply circuit excessive consumption.	Make sure the working voltage of the product within ±5% of standard voltage, or keep balance by circuit power consumption.					
	Excessive quantities in series connection of the product	Reduce the quantities of the product in series connection to meet requirement.					
	Connection point fault.	Remove bad connection point.					
LED flicker.	Switching power supply failure.	Replace a new power supply.					
	Wrong Installation or use of products	Please follow the instructions					

#### **Marning**

- Do not disassemble or retrofit the light. Do not touch the surface of the light with a sharp object.
- Do not do live-line working during installation, especially for high voltage product.
- Do not use any organic chemical solvents.
- Use neutral glass adhesive to fix this product and it needs to be dried 4 hours in the open environment after operation.
- Treat the ends and the circuit connection points that are not connected to the main line with insulation, waterproof, and anti-corrosion in the installation.
- Use 18AWG (0.75mm² cross-sectional area) or thicker core wire to avoid adverse consequences caused by overheating, if the power cable need to lengthen.
- Make sure the input voltage meets the requirements and lines are connected correctly before lighting on.
- This product is for signage, and do not use as general lighting.
- Series connection within the max run.
- The length of the power cable between the power supply and the led strip should not exceed 2 meters. Otherwise, large circuit loss will lead to inconsistent brightness.
- Installation, maintenance and repair should be operated by a qualified technician.

## Statements and Recycling

#### Statements:

Repair should be operated by a qualified technician, if the external circuit or main line of this product is damaged.

The parameters given in this manual are typical values and for reference only.

All illustrations and drawings in this manual are for reference.

This product is subject to change without notice.

### Recycling:

LED lighting products belongs to electronic products, please do recycling treatment according to the relevant WEEE directives.